Technical Data Sheet

**ASTM C-150**

**PRODUCT NAME:**
White Portland Cement: Federal
White Type I
ASTM Designation C-150

**DESCRIPTION:**
Federal White Type I Cement is a true portland cement manufactured with selected raw materials to insure negligible amounts of iron and manganese oxides so as not to produce the gray color of normal portland cement.

**INSTALLATION:**
Architect should approve the color and surface texture of samples submitted by the contractor or precaster.
Contact Federal White Cement for further information or assistance.

**MAINTENANCE:**
Concrete and other products manufactured with Federal White Cement should require no additional maintenance if designed and constructed following proper and accepted procedures.

**TECHNICAL DATA:**
Federal White Portland Cement is manufactured to conform to all current requirements of ASTM Designation C-150.

See table for physical properties.

**BASIC USE:**
Federal White Cement can be used for all types of architectural or structural concrete construction where a whiter or brighter color may be needed for aesthetic or safety reasons. Such application as pre-cast panels and systems, cast-in-place, masonry units, tilt-up panel systems, roofing tiles, terrazzo floors, highway median barriers, tile grout, swimming pools, stucco, colored masonry products, cement paints and coatings and ornamental precast concrete items lend themselves to using Federal White Cement. Federal White Cement may also be used to satisfy low alkali requirements.

**AVAILABILITY AND COST:**
Federal White Cement can be shipped to most destinations in the United States and Canada from our manufacturing plant or terminal. Cement shipments can be made by rail or truck in bags or in bulk.

The price, F.O.B. destination, of Federal White Cement will be furnished by the manufacturer upon request.

**MANUFACTURER:**
Federal White Cement
P.O. Box 548
Woodstock, Ontario
Canada
N4S 7Y5

Phone: 800-265-1806
Phone: 519-485-5410
Fax: 519-485-5892

**WARRANTY:**
Federal White Type I Portland Cement complies with the current ASTM C-150. Federal White Cement makes no guarantee or warranty, expressed or implied, including, without limitation, warranties of fitness or merchantability with respect to this product.

**TECHNICAL SERVICES:**
Technical service, consultation, and additional product information are available by contacting Federal White Cement.
<table>
<thead>
<tr>
<th>PHYSICAL PROPERTY</th>
<th>FEDERAL WHITE Typical Type I</th>
<th>ASTM C - 150 Specification Type I</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fineness:</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Specific Surface</td>
<td>400</td>
<td>280 minimum</td>
</tr>
<tr>
<td>(sq. m / kg)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Setting Time – Vicat Minutes</td>
<td>120</td>
<td>45</td>
</tr>
<tr>
<td></td>
<td>not less than</td>
<td>375</td>
</tr>
<tr>
<td></td>
<td>not more than</td>
<td></td>
</tr>
<tr>
<td>Air Content %</td>
<td>8</td>
<td>12 maximum</td>
</tr>
<tr>
<td>Compressive Strength, psi(MPa)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1 day</td>
<td>2000 (13.8)</td>
<td>--</td>
</tr>
<tr>
<td>3 day</td>
<td>3500 (26.9)</td>
<td>1740 (12.0) minimum</td>
</tr>
<tr>
<td>7 day</td>
<td>4800 (33.1)</td>
<td>2760 (19.0) minimum</td>
</tr>
<tr>
<td>28 day</td>
<td>6500 (44.8)</td>
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